

# **PREDICT in cement production**

# **Customer: LafargeHolcim**



## CYTROCONNECT SOLUTIONS MEETS CEMENT PRODUCTION

#### Successful start in the cement industry

The optimization of production processes plays an important role in strong competition. That is why predictive maintenance is considered more often. Our intelligent solution for this - CytroConnect Solutions – is the first of its kind in the cement production in the Philippines.

The production of cement is a complex process. In recent years, the industry has developed more and more into a high-tech sector.

#### **CytroConnect Solutions improves cement production in the Philippines**

Lafarge Holcim's challenge was to monitor the key indicators of the hydraulically operated clinker cooler with CytroConnect Solutions in order to detect possible failures in good time.

The clinker cooler is an essential component of the cement production. If it stops working, the entire production must stop within 5 minutes. Therefore, the sensors on the hydraulic system were installed in such a way that they send the essential physical quantities to the CytroConnect Solutions platform for analysis. Employees of Lafarge Holcim will receive regular reports about the system behavior of their machine.

Intercoastal, Rexroth's service partner in the Philippines, interprets the information provided by CytroConnect Solutions and gives recommendations for action to the maintenance technicians on site.

For the CytroConnect Solutions team it is a good start in the cement sector. The implementation of Online Diagnostic Network will be subsequently rolled out to other plants in the region.

### AT A GLANCE

Customer: LafargeHolcim Ltd

Location: Bulacan, Philippines

#### **Current status:**

August 2018 implementation Cytro-Connect Solutions Oct 2018 anomaly detection

#### **Further planning:**

CytroConnect Solutions will be implemented in further plants in 2020

#### Decisive motivation to buy:

More information about the behavior of own system and plannable maintenance

#### **Contact person:**

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### LAFARGE HOLCIM LTD.

#### **Business activites:**

Suppliers of cement and aggregates + ready-mix concrete and asphalt including services

#### Industry:

Cement industry

**Employees:** 80,000

Headquarters: Switzerland

# **Technical implementation: Used software and hardware**

MONITORED COMPONENTS	INTEGRATED PARAMETERS
HPU Main pumps Pump 1, Motor 1,	<ul> <li>2, 3, 4</li> <li>discharge pressure</li> <li>case drain pressure</li> <li>case drain flow</li> <li>case drain temperature</li> <li>2, 3, 4</li> <li>current motor L1</li> <li>current motor L2</li> </ul>
Cooling unit Water sid	<ul> <li>current motor L3</li> <li>cooling water flow</li> <li>cooling water inlet &amp; outlet temperature</li> <li>cooling water inlet pressure</li> </ul>
Oil side Circulati	<ul> <li>oil temperature after heat exchanger</li> <li>circulation oil pressure before &amp; after heat exchanger</li> <li>circulation oil flow before heat exchanger</li> <li>left &amp; right circulation filter clogging pressure</li> </ul>
Tank Oil	<ul><li>tank/oil level</li><li>oil tank temperature</li><li>main supply line pressure</li></ul>
Oil conta pressure	nination• particel size 04/06/14/21• temperature• humidityfilters• discharge filter P1, P2, P3, P4• clogg indicator P1, P2, P3, P4
Grates 1-3	<ul> <li>grate monitor supply (grate 1)</li> <li>under grate pressure - CCR (grate 1)</li> <li>SPM signal from CCR (grate 1, 2, 3)</li> <li>actual stroke per minute (grate 1, 2, 3)</li> </ul>
Cylinder Valve lef	eft / right       • pressure bottom & rod side         • shuttle pressure         • position transmitter         / right       • command value to & from card         • pilot & main valve feedback

### STATEMENT OF OUR CUSTOMER LAFARGE HOLCIM

Now we are able to learn much more about our own equipment than we did before. We can predict, we can see the health of the machine. We will install it to other hydraulic units within our business. With CytroConnect Solutions, we can be more proactive in capturing all the data of the equipment and make better decisions.