

Calculation of downtime/year			
Trouble Shooting	60%		Hours
Part Preparation	20%		Hours
Repair	20%		Hours
Sum of Downtime in hours/year			Hours

Calculation of downtime costs/year		
Machine Downtime Expense		Euros
Costs of Spare Parts		Euros
 costs for overhauled or repaired parts 		Euros
 follow-up costs through chain reaction 		Euros
Labour Costs		Euros
Value of parts due to production downtime		Euros
Sum of Potential cost saving/year with PdA		Euros
Sum of Potential savings/month with PdA		Euros

Return on Investment Calculator

Enter Your Factory Details

Enter information about your business in each field below. The more details you provide, the more relevant your results will be.

Requirements	
Number of machines	pieces
Production days/year	Days
Operational hours/day	Hours
Operational hours/year	Hours
Part price	Euro
Number of produceded parts/hour	Pieces
Machine expenses/hour	Euro
Labour costs/hour	Euro
Costs of spare parts (5% of the complete machine value)	
- Asset Value	
	Euro

Remaining costs of downtime after Optimization		
Sum of downtime costs/year		Euros
Sum of Potential cost savings/year with PdA		Euros
Sum of Downtime costs after Optimsation with PdA/year		Euros
Sum of Downtime costs after Optimsation with PdA/Month		Euros

rexroth
A Bosch Company

Calculati	on of potential down	ntime/year	
Trouble Shooting	around 50%		Hours
Part Preparation	around 20%		Hours
Repair	around 0%		Hours
Sum of Down	time in hours/year		Hours

Calculation of potential cost savings/year		
Machine Downtime Expense		Euros
Follow up costs		Euros
 costs for overhauled or repaired parts 		Euros
 follow-up costs through chain reaction 		Euros
Labour Costs		Euros
Value of parts		Euros
Sum of Potential cost saving/year with PdA		Euros
Sum of Potential savings/month with PdA		Euros